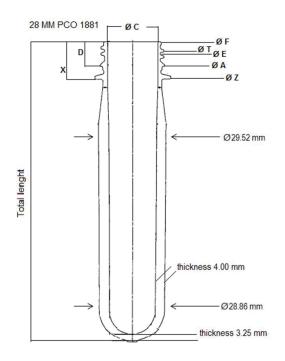


# **105134** 28mm PCO (1881) PET Preform (56.5 gram) K.G. International - sales@kgint.com - +1 305 499-9816



QUALITY SPECIFICATION				
Quality variables	Measure units	Minimum	Target	Maximum
Diameter T	mm	27.30	27.43	27.56
Diameter E	mm	24.36	24.51	24.66
Diameter F	mm	24.81	24.94	25.07
Diameter A	mm	27.84	27.97	28.10
Diameter Z	mm	32.62	33.00	33.38
Diameter C	mm	21.61	21.74	21.87
Height D	mm	11.00	11.20	11.40
Height X	mm	16.75	17.00	17.25
Cristalinity	mm		<u>≤</u> 1.12	
Total lenght	mm	151.00	151.76	152.52
Weight	g	55.86	56.42	56.98
Acetaldehyde	μg/g		<u>&lt;</u> 8	
Color	Several			
Reference variable	Neck finish PCO 1881			

### APPLICATION AND INTENDED USE

Food contact product

PET injected preforms for use in bottle blowing.

This product doesn't have expiry specified time. For carbonated beverage we recommend to use PET preforms at no more than six months later of date off production. For non-carbonated beverage to use PET preforms at no more than ten months later of date off production, matter the weight or volume of the bottle to blow, after this time can be blown, but the window blowing process is reduced, this for optimal storage conditions.

#### Raw Material

PET Resin: Polyethylene Therefthalate

Couloring type: Liquid

The different processes of our production plants meet regulatory requeriments: ISO 9001:2015 y FSSC 22000, to ensure the quality and safety of products supplied. In accordance with FDA CFR 21 § 177.1630 (f) (g).

## **Packaging**

Units per box: 6,864 unidades Plastic bag dimentions: W 88 x L 97 inches

Cardboard box (Gaylord) dimentions: W 3.28 x L 3.94 x H 3.71 ft.

Wood pallet: W 40 x L 48 inches

Plastic strip dimentions: W 0.472 x Thickness 0.028 Inches.

#### Load capacity

L 48 ft. Standard Land container: 56 boxes. L 53 ft. Standard Land Container: 60 boxes.

L 26 ft. Not standard 26 ft. Land container: 24 boxes.

L 40 ft. HC Standard Sea container: 40 boxes. L 20 ft. Standard Sea container: 10 boxes.